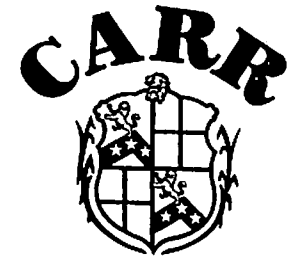
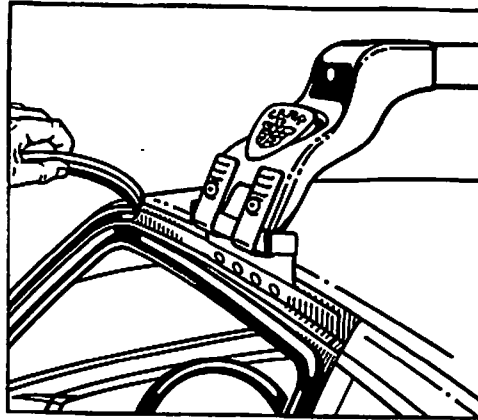


# INSTRUCTIONS FOR '94-'02 DODGE RAM RAINGUTTER KIT

Part No. 221502



1. Open vehicle door.
2. Refer to appropriate diagram.
3. Peel back and take off rubber weatherstripping as shown in diagram.
4. Use a Phillips screwdriver to remove two or three of the sheet metal screws on the channel that holds the rubber weatherstripping that you have just removed.
5. Place the stainless steel rain gutter bracket(s) between the channel and body metal of your truck.
6. Position the rain gutter bracket(s) in desired location.
7. Make sure that the rain gutter bracket(s) rests on a ledge that is formed in the body metal of the truck.
8. Once the rain gutter bracket(s) is in position, hold tightly and drill four evenly spaced 1/8" holes through the channel, through the rain gutter bracket(s) and through the body metal of your truck. (NOTE: For the **Stealth Light Bar** you will have to position a left and right hand bracket. Drill each bracket separately.)
9. Remove the stainless steel rain gutter bracket(s).
10. Drill out the four holes in the channel and the rain gutter bracket(s) with a 3/16" drill. (Important: **DO NOT DRILL OUT THE FOUR 1/8" HOLES IN THE BODY METAL OF YOUR TRUCK WITH THE 3/16" DRILL BIT.**)
11. Peel off the white PVC tape on the stainless steel rain gutter bracket(s). Place the rain gutter bracket(s) back into place.
12. Align the holes and install the sheet metal screws. (Note: Do not **over-tighten the sheet metal screws to avoid stripping them out.**)
13. Take some dishwashing soap and generously apply it to the rubber weatherstripping that has been removed.
14. You will find a notch at the top end of the channel where you can start to feed the rubber weatherstripping back down through the channel.
15. The rain gutter bracket(s) now will be tightly secured to your truck. (Refer to the Light Bar instruction guide for installation of your Light Bar.)
16. Repeat the same steps for the rain gutter bracket(s) on the other side.

#### Materials Needed:

1. Phillips screw driver
2. Drill motor
3. 1/8" drill bit
4. 3/16" drill bit
5. Dishwashing soap

#### Materials Furnished:

1. 2 - Stainless Steel rain gutter brackets
2. 8 - Sheet metal screws
3. Instruction sheet